



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-041
Job Sheet 176473



Part No: D3912-041

Job Qty: 4 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 08 2018
100	Packaging	4 pcs	5/15/18	5/15/18	0.00	0.00	Packaging1-4		MAY 08 2018
110	Small Fab	4 pcs	5/15/18	5/15/18	0.00	0.25	Small Fab-5		DAS 38
120	QC	4 pcs	5/15/18	5/15/18	0.00	0.00	QC5		9-88
170	Packaging	4 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-2		JUN 08 2018
180	QC21-SA	4 Ea	5/15/18	5/15/18	0.00	0.00	QC21		JUN 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	4 Ea (1 ea)	90-Start up Operation	5052393x1 5068553 x3
D3912-1	Eyebolt	4 Ea (1 ea)	90-Start up Operation	5061030
D3912-3	Eyebolt Block	8 Ea (2 ea)	90-Start up Operation	5066901
D3912-5	Eyebolt Plate	8 Ea (2 ea)	90-Start up Operation	5055656k2 5068 400x16
MS20615-4M20	Rivet	32 Ea (8 ea)	90-Start up Operation	5060036
MS21209-F615	Heli-Coil	4 Ea (1 ea)	90-Start up Operation	5042060
NAS1149C0663R	Washer	4 Ea (1 ea)	90-Start up Operation	FM/34573-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	4	15	0
	D3912-1	4	18	0
	D3912-3	8	4	0
	D3912-5	8	30	0
	MS20615-4M20	32	196	0
	MS21209-F615	4	72	0
	NAS1149C0663R	4	56	0



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Container No: S069248



Part: D3912-041

Job No: 176473

Serial No/Batch: S069248

Revision:

Inspector:

Date: 05/08/18

05/08/18
176473
D3912-041
S069248

2-02
32
DVF

Part Specifications
Specifications could not be found.

Plex 4/24/18 4:01 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003085	S052393	D3801-1	Hand Retractable Spring Plunger	S052392	ST052	1
003085	S068553	D3801-1	Hand Retractable Spring Plunger	S068552	ST052	3
003085	S061030	D3912-1	Eyebolt	S061029	ST056	4
003085	S069243	D3912-3	Eyebolt Block	s066901	ST056	8
003085	S055696	D3912-5	Eyebolt Plate	S055695	ST056	2
003085	S069244	D3912-5	Eyebolt Plate	s068400	ST056	6
003085	S069245	MS20615-4M20	Rivet	s060056	GA011	32
003085	S069246	MS21209-F615	Heli-Coil	s042060	GA014	4
003085	S069247	NAS1149C0663R	Washer	fm134573-15	ST265	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/8/18 7:32 AM dart.quirion.sonia